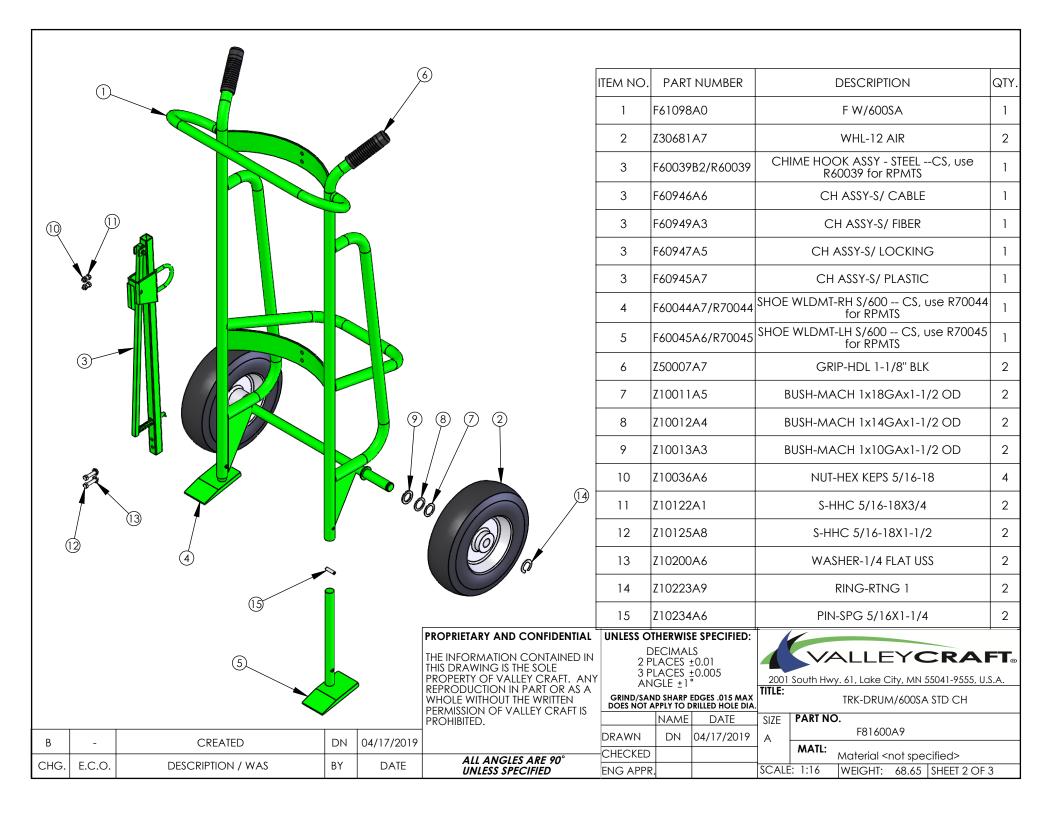
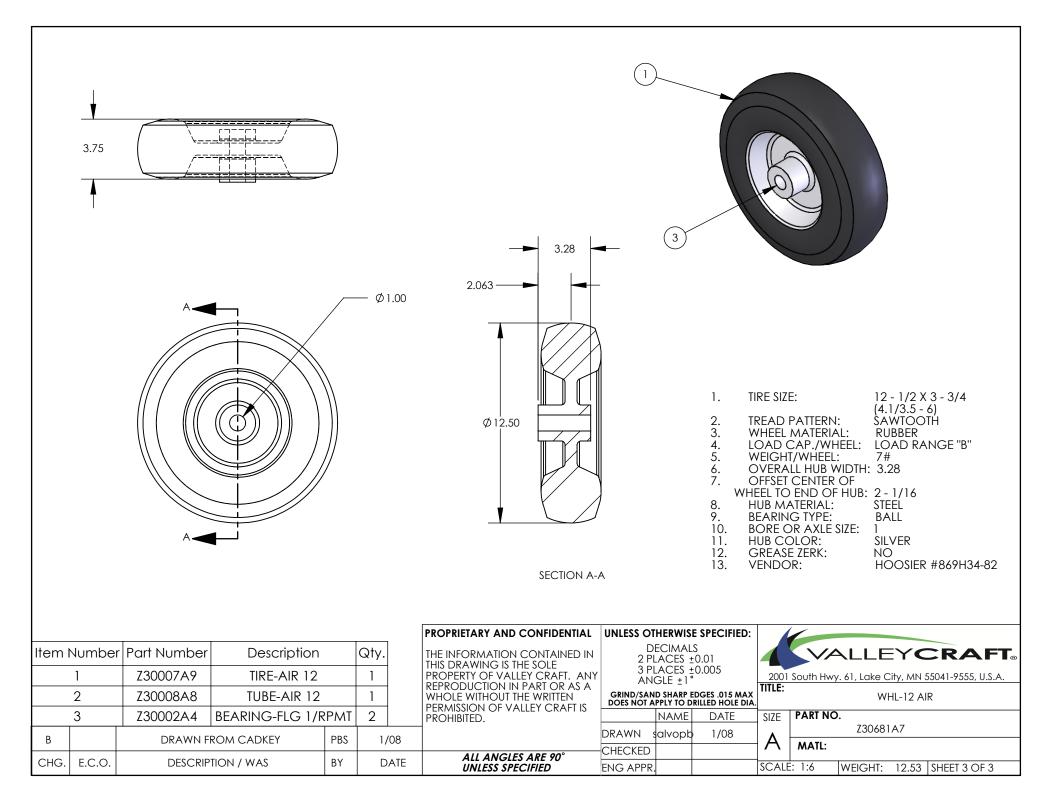


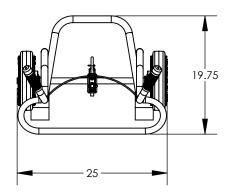


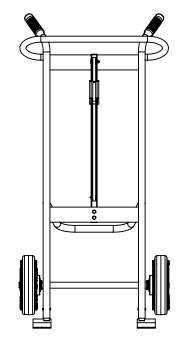
FRAME MATERIAL: STEEL WHEELS: PNEUMATIC BRAKE: NO LOAD CAPACITY: 1,000 LBS. WEIGHT: 67 LBS. WIDTH: 25-1/2" DEPTH: 19-3/4" HEIGHT: 52" LOCKING CHIME HOOK "L" AS SUFFIX FIBER CHIME HOOK "F" AS SUFFIX CABLE CHIME HOOK "C" AS SUFFIX PLASTIC CHIME HOOK "P" AS SUFFIX

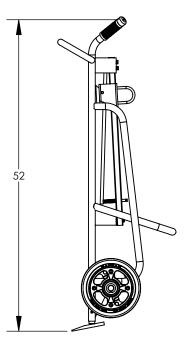
				PROPRIETARY AND CONFIDENTIAL UNLESS OTHERWISE SPECIFI								
					THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE		±0.01	VALLEYCRAFT				
			PROPERTY OF VALLEY CRAFT. ANY		.aces : Gle ±1		2001 South Hwy. 61, Lake City, MN 55041-9555, U.S.A.					
			REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VALLEY CRAFT IS	GRIND/SAND SHARP EDGES .015 MAX DOES NOT APPLY TO DRILLED HOLE DIA								
					PROHIBITED.	NAME DATE		SIZE PART NO.				
в	_	CREATED	DN	04/17/2019		DRAWN	DN	04/17/2019	•		F81600A9	
		CREMEB		04/17/2017	СН					MATL:	Material <not specified=""></not>	
CHG.	E.C.O.	DESCRIPTION / WAS	BY	DATE	ALL ANGLES ARE 90° UNLESS SPECIFIED	ENG APPR.			SCAL	E: 1:16	WEIGHT: 68.65 SHEET 1 OF 3	







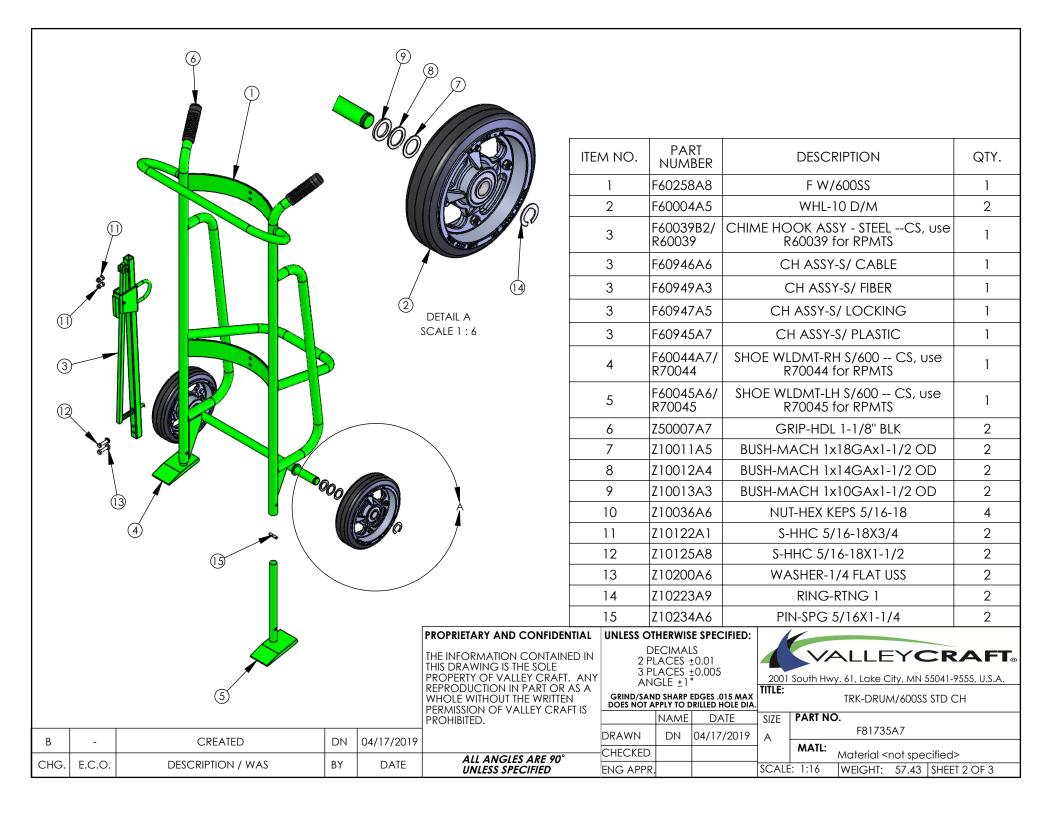


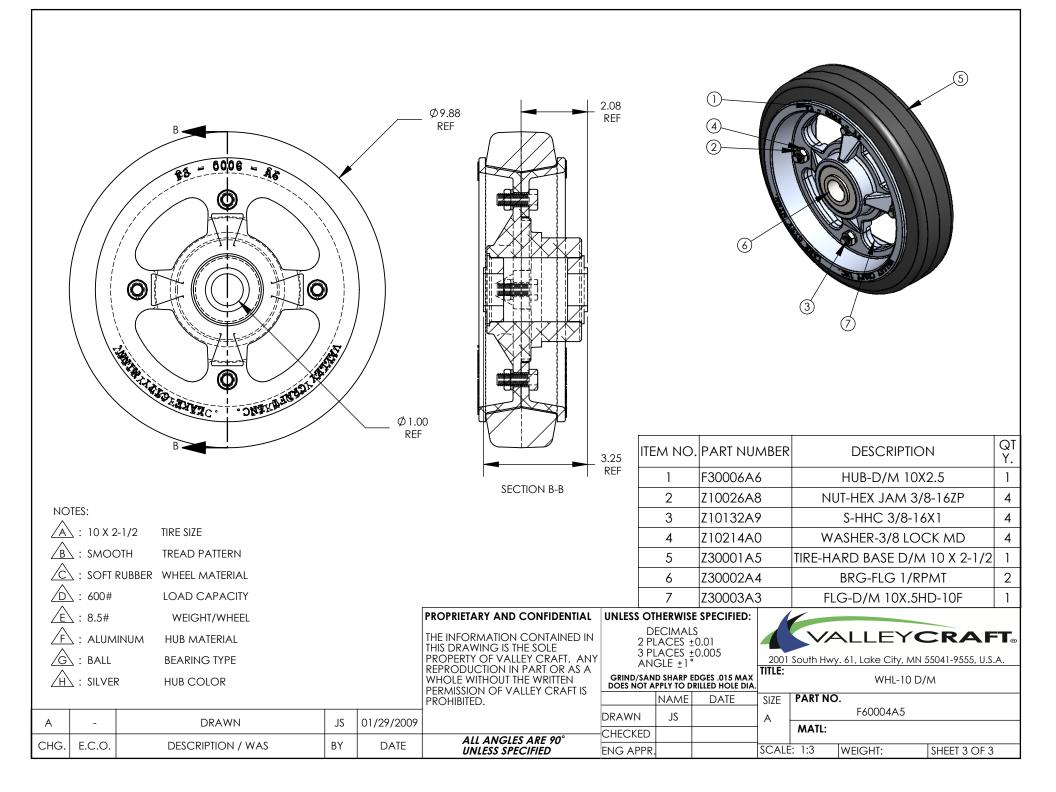


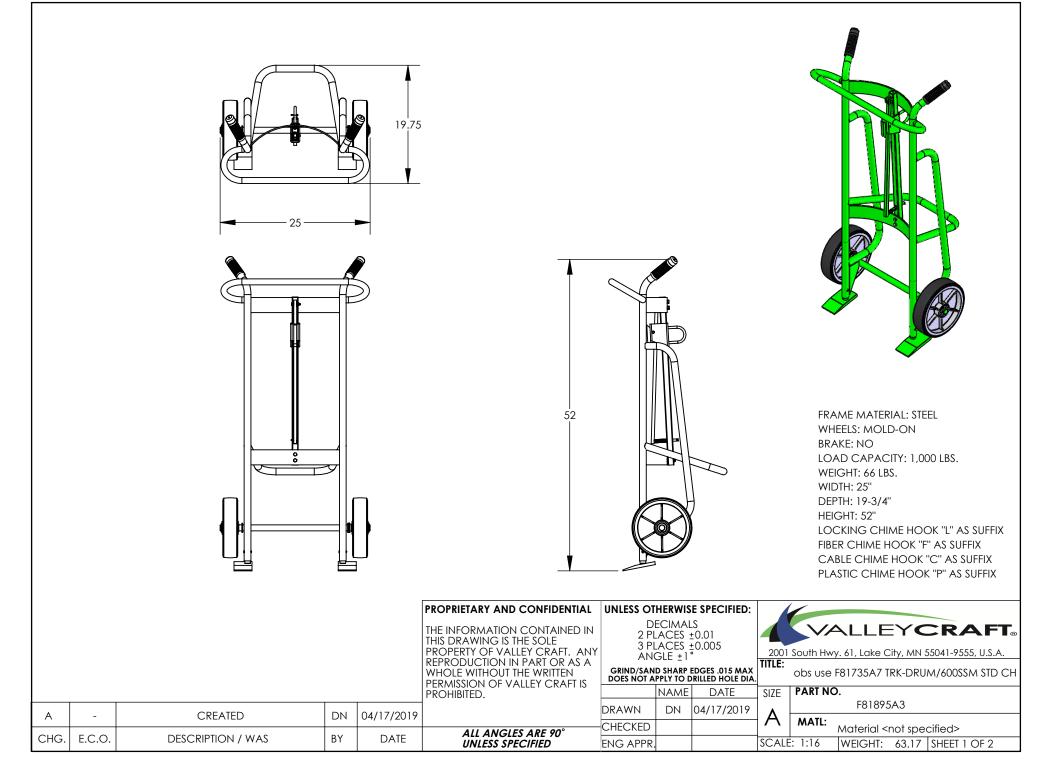


FRAME MATERIAL: STEEL WHEELS: SOLID RUBBER BRAKE: NO LOAD CAPACITY: 1,000 LBS. WEIGHT: 70 LBS. WIDTH: 25" DEPTH: 19-3/4" HEIGHT: 52" LOCKING CHIME HOOK "L" AS SUFFIX FIBER CHIME HOOK "F" AS SUFFIX CABLE CHIME HOOK "C" AS SUFFIX PLASTIC CHIME HOOK "P" AS SUFFIX

				PROPRIETARY AND CONFIDENTIAL UNLESS OTHER			E SPECIFIED:				
			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE		.S ±0.01 ±0.005	VALLEYCRAFT					
			PROPERTY OF VALLEY CRAFT. ANY REPRODUCTION IN PART OR AS A		$GLE \pm 1$		2001 South Hwy. 61, Lake City, MN 55041-9555, U.S.A.				
			WHOLE WITHOUT THE WRITTEN PERMISSION OF VALLEY CRAFT IS	GRIND/SAND SHARP EDGES .015 MAX DOES NOT APPLY TO DRILLED HOLE DIA.							
					PROHIBITED.	NAME DATE SIZE PA			SIZE	PART N	
В	_	CREATED	DN	04/17/2019		DRAWN	DN	04/17/2019	•	F81735A7	
				01,17,2017		CHECKED				MATL:	Material <not specified=""></not>
CHG	. E.C.O.	DESCRIPTION / WAS	ΒY	DATE	ALL ANGLES ARE 90° UNLESS SPECIFIED	ENG APPR.			SCAL	E: 1:16	WEIGHT: 57.43 SHEET 1 OF 3

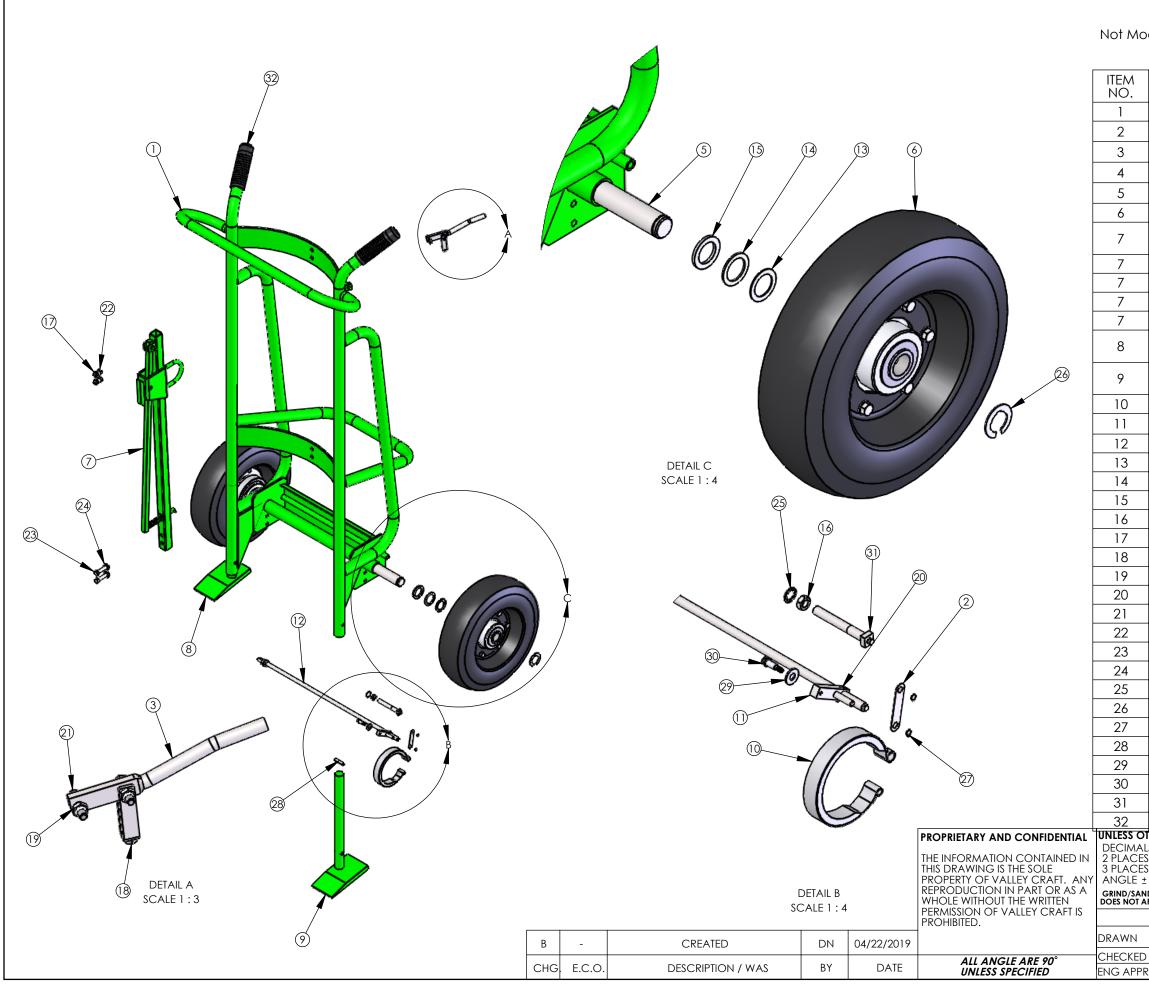






	1			00							
						ITEM NO.				DESCRIPTION	QTY.
						1	F60258A8			F W/600SS	1
	(1)					2	F60011A6	,		WHL-10 M/O	2
						3	F60039B2		CHIM	E HOOK ASSY - STEELCS, use R60039 for RPMTS	1
	N J					3	F60946A6	,		CH ASSY-S/ CABLE	1
						3	F60949A3	;		CH ASSY-S/ FIBER	1
	ų					3	F60947A5	;		CH ASSY-S/ LOCKING	1
					DETAIL A	3	F60945A7			CH ASSY-S/ PLASTIC	1
	3			5	SCALE 1 : 6	4	F60044A7	/R70044	SHOE W	LDMT-RH S/600 CS, use R70044 for RPMTS	1
						5	F60045A6	/R70045	SHOE W	LDMT-LH S/600 CS, use R70045 for RPMTS	1
(12)						6	Z50007A7	,		GRIP-HDL 1-1/8" BLK	2
						7	Z10011A5	5	BUS	SH-MACH 1x18GAx1-1/2 OD	2
	23					8	Z10012A4		BUS	SH-MACH 1x14GAx1-1/2 OD	2
	~		6			9	Z10013A3	5	BUS	SH-MACH 1x10GAx1-1/2 OD	6
		(13) 📍 📊	0 ₀₀		À	10	Z10036A6	,		NUT-HEX KEPS 5/16-18	4
				(KAL)	<u> </u>	11	Z10122A1			S-HHC 5/16-18X3/4	2
		4			ก/	12	Z10125A8			S-HHC 5/16-18X1-1/2	2
				Ľ Č		13	Z10200A6	,		WASHER-1/4 FLAT USS	2
						14	Z10223A9			RING-RTNG 1	2
						15	Z10234A6		_	PIN-SPG 5/16X1-1/4	2
					PROPRIETARY AND CONFIDENTI	AL UNLES		E SPECIFIED:			
					THE INFORMATION CONTAINED THIS DRAWING IS THE SOLE		DECIMAL 2 PLACES : 3 PLACES :	0.01		VALLEYCRA	
		5			PROPERTY OF VALLEY CRAFT. A REPRODUCTION IN PART OR AS WHOLE WITHOUT THE WRITTEN	A	ANGLE ±1	EDGES .015 MAX RILLED HOLE DIA	TITI F	South Hwy. 61, Lake City, MN 55041-9555, U obs use F81735A7 TRK-DRUM/600SSM S	
					PERMISSION OF VALLEY CRAFT PROHIBITED.	IS DOES I	NOT APPLY TO D	RILLED HOLE DIA DATE	A. SIZE	PART NO.	
				04/17/0010		DRAW		04/17/2019		F81895A3	
A			DN	04/17/2019	All ANGLES ARE 90°		KED			MATL: Material <not specified=""></not>	
CHG.	E.C.O.	DESCRIPTION / WAS	BY	DATE	UNLESS SPECIFIED	ENG A	PPR.		SCALE	: 1:16 WEIGHT: 63.17 SHEET 2 OF	2

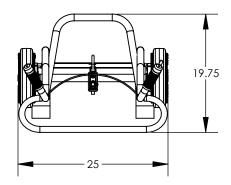
						2.5				KAME MATERIA: STELMAES
					PROPRIETARY AND CONFIDENTIAL	UNLESS		SE SPECIFIED:		
					THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE		DECIMAI 2 PLACES 3 PLACES	±0.01 ±0.005		VALLEY CRAFT ®
					PROPERTY OF VALLEY CRAFT. ANY REPRODUCTION IN PART OR AS A	I A	ANGLE ±1	0	TITI E-	1 South Hwy. 61, Lake City, MN 55041-9555, U.S.A.
					WHOLE WITHOUT THE WRITTEN PERMISSION OF VALLEY CRAFT IS	DOES NO	NAME	EDGES .015 MAX DRILLED HOLE DIA DATE		TRK-DRUM/625SA STD CH
		005.1350			PROHIBITED.	DRAWN		04/22/2019	SIZE	F82025A4
В	-	CREATED	DN	04/22/2019		-CHECKE			A	MATL: Material <not specified=""></not>
					ALL ANGLES ARE 90°		:D			Material shot specified >

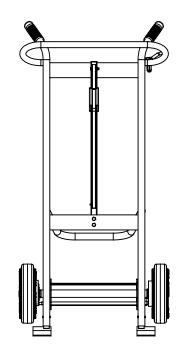


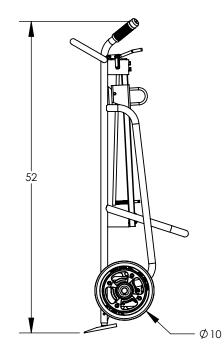
Not Modeled: F60207A0: BRAKE CABLE ASSEMBLY - 37.62" Qty. 1

	PART	NUMBER		I	DESCRIPTION		QTY.						
	F60259	A7			F W/625SA		1						
	F30012	A8		LII	NK-CONN/825	5	2						
	F30013	A7			HDL-BRK/825		1						
1	F30014	A6		CL	EVIS-BRK CABI	E	1						
-	F30027				XLE-FRT/650S		1						
\rightarrow	F60032				/HL-12 AIR BRK		2						
		B2/R60039	CF	HIME HO	DOK ASSY - STI	ELCS,	1						
+	F60946	۸.6		USE R60039 for RPMTS CH ASSY-S/ CABLE									
-+	F60949				ASSY-S/ FIBEI		1						
-+	F60947				ASSY-S/ LOCKI		1						
-+	F60945				ASSY-S/ PLAST		1						
		A7/R70044	SHC	DE WLD	MT-RH S/600 -	- CS, use	1						
+					0044 for RPMT		•						
	F60045	A6/R70045	SHO		0045 for RPMT		1						
	F62177	A2		BI	rk band assy	,	2						
	F68656	A4		BRK	ROD PIN WLD	MT	1						
	F68891	A9		BRK ROD WLDMT-20.63									
	Z10011	A5	BU	ISH-MA	CH 1x18GAx1	-1/2 OD	2						
	Z10012	A4	BU	ISH-MA	CH 1x14GAx1	-1/2 OD	2						
	Z10013	A3	BU	ISH-MA	CH 1x10GAx1	-1/2 OD	2						
	Z10030	A2		NUT	-HEX JAM 3/8-	24	2						
	Z10036	A6		NUT-HEX KEPS 5/16-18 NUT-HEX MACH #10-32									
	Z10041	A9		1									
	Z10043	A7		2									
	Z10069	A6		PIN-SPG 3/16X5/8									
	Z10112	A3		S-HHC 1/4-20X1									
	Z10122	A1		S-H	HC 5/16-18X3	/4	2						
	Z10125	A8		S-HHC 5/16-18X1-1/2									
	Z10200	A6		WAS	HER-1/4 FLAT	USS	2						
-+	Z10209		W	WASHER-3/8 LOCK INT TOOTH									
-+	Z10223				RING-RTNG 1		2						
	Z10231	A9			ING-RTNG 1/4		4						
-	Z10234				-SPG 5/16X1-1		2						
	Z10602	A2		WAS	HER-1/4 FLAT	SAE	1						
-+	Z10805			BOLT	-STRIPPER 1/4>	(1/2	1						
	Z30012	A2			CC-BRK SHOR		2						
	Z50007	A7 SPECIFIED:		GRI	P-HDL 1-1/8" B	LK	2						
ALS ES ES ± 1	5 ±0.01 ±0.005	GES .015 MAX LED HOLE DIA.	2001 S	South Hwy :	ALLEY 7. 61, Lake City, MN TRK-DRUM/6255	55041-9555, L							
			SIZE	SIZE PART NO. F82025A4									
	DN	04/22/2019	В	MATL:		ocified>							
D PR.			SCAL	E: 1:16	Material <not sp<br="">WEIGHT: 78.62</not>	SHEET 2 O	F 3						
	1	I											

3	2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13.	IIRE SIZE: TREAD PATTERN: WHEEL MATERIA LOAD CAP./WH WEIGHT/WHEEL: OVERALL HUB W OFFSET CENTER WHEEL TO END CHUB MATERIAL: BEARING TYPE: BORE OR AXLE S HUB COLOR: GREASE ZERK:	IL: RUBBER IEEL: 1535# MIDTH: 3.25 OF OF HUB: 2.16 ALUMINUM BALL SIZE: 1.00 SILVER NO				3.50 D-				Ø 12.50	
Item N		VENDOR: Part Number	FASTENAL CO Descriptio		Qt							
		Z30007A9	TIRE-AIR 12					l				
	2	Z30008A8	TUBE-AIR 1		1	1						SECTION D-D
3	3	Z30002A4	BEARING-FLG 1		2		D					
2	1	Z30054A1/R70054	RIM-FEMALE AIR 12B 0 as RPMTS	CS use	R70054 1				HERWIS ECIMAL	E SPECIFIED: S		
5		Z30055A0/R70055				THIS DRAWING I	ON CONTAINED IN S THE SOLE ALLEY CRAFT. ANY	2 Pl	ACES <u>+</u> ACES <u>+</u> GLE <u>+</u> 1	0.01	2001	South Hwy. 61, Lake City, MN 55041-9555, U.S.A.
6	5	Z10139A2	S-HHC 3/8-24X5/8				I IN PART OR AS A				TITLE:	WHL-12 AIR BRK
7		Z10214A0	WASHER-3/8 LOCK MD		6		WHOLE WITHOUT THE WRITTEN GRIND/SAND SHARP EDGES .015 MAX PERMISSION OF VALLEY CRAFT IS DOES NOT APPLY TO DRILLED HOLE DIA. PROHIBITED. NAME DATE				PART NO.	
А	10/31		10/31/200	>		DRAWN		Α	F60032A1			
CHG.	E.C.O.		IPTION / WAS	BY	DATE	ALL ANG	CLES ARE 90°	-CHECKED				MATL:
0.10.	L.C.U.	DLJCK				UNLESS .	SPECIFIED	ENG APPR.			SCALE	E: 1:6 WEIGHT: SHEET 3 OF 3



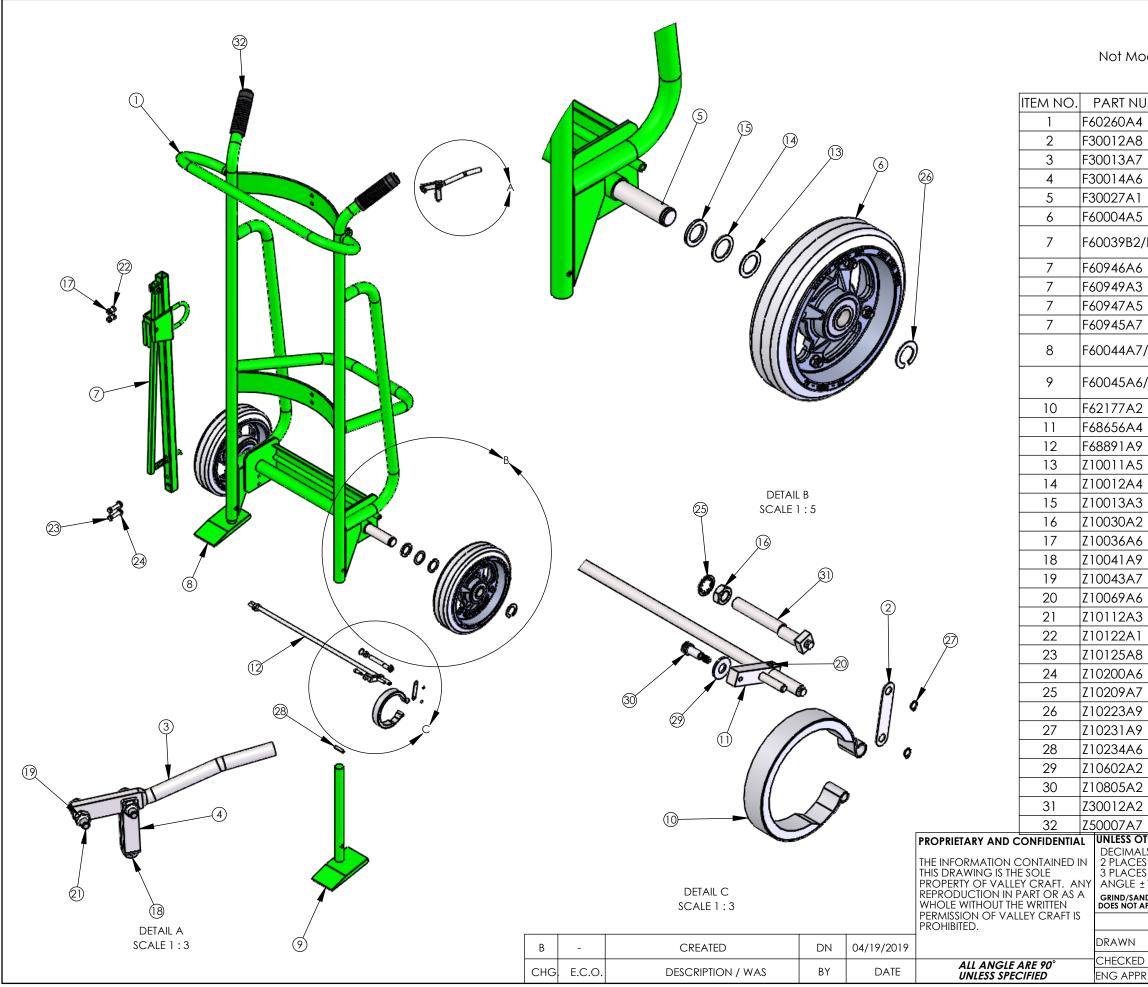






FRAME MATERIAL: STEEL WHEELS: SOLID RUBBER BRAKE: YES LOAD CAPACITY: 1,000 LBS. WEIGHT: 78 LBS. WIDTH: 25" DEPTH: 19-3/4" HEIGHT: 52" LOCKING CHIME HOOK "L" AS SUFFIX FIBER CHIME HOOK "F" AS SUFFIX CABLE CHIME HOOK "C" AS SUFFIX PLASTIC CHIME HOOK "P" AS SUFFIX

				PROPRIETARY AND CONFIDENTIAL	UNLESS OTHERWISE SPECIFIED:						
			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VALLEY CRAFT, ANY	DECIMALS 2 PLACES ±0.01 3 PLACES ±0.005			2001 South Hwy. 61, Lake City, MN 55041-9555, U.S.A.				
				ANGLE ±1° GRIND/SAND SHARP EDGES .015 MAX DOES NOT APPLY TO DRILLED HOLE DIA			TITLE: TRK-DRUM/625SS STD CH				
					PROHIBITED.	NAME DATE			SIZE	PART NO	0.
В	-	CREATED	DN	04/19/2019		DRAWN	DN	04/19/2019	Δ	F82150A1	
				0 1/ 1// 2017		CHECKED				MATL:	Material <not specified=""></not>
CHG.	E.C.O.	DESCRIPTION / WAS	BY	DATE	ALL ANGLES ARE 90° UNLESS SPECIFIED	ENG APPR.			SCAL	E: 1:16	WEIGHT: 65.88 SHEET 1 OF 3



Not Modeled F60180A1: BRAKE CABLE ASSEMBLY Qty. 1

	1											
UMBER			DESC	RIPTION		QTY.						
ļ			FW/	′625SS		1						
3		l	INK-C	ONN/825		2						
7			HDL-B	SRK/825		1						
>		С	LEVIS-E	BRK CABLE		1						
			AXLE-FRT/650S									
5				2								
/R60039	CHIME H	OOK	DOK ASSY - STEELCS, use R60039 for RPMTS									
		С	H ASSY	-S/ CABLE		1						
3		(CH ASS	Y-S/ FIBER		1						
5		CH	ASSY-S	S/ LOCKING		1						
7		Cł	H ASSY-	-S/ PLASTIC		1						
7/R70044	SHOE W	/LDM		600 CS, use RPMTS	R70044	1						
5/R70045	SHOE W	/LDM		600 CS, use RPMTS	R70045	1						
2			BRK BA	ND ASSY		2						
1		BRI	k rod	PIN WLDMT		1						
)		BRK	ROD V	VLDMT-20.63		1						
5	BU	BUSH-MACH 1x18GAx1-1/2 OD										
1	BU:	SH-M	2									
3	BU	SH-M	ACH 1	<10GAx1-1/2 (DD	2						
2		NL	JT-HEX .	JAM 3/8-24		2						
,)			4									
)		NUT	1									
7		N	NUT-NYL NE 1/4-20									
)		Р	1									
3		PIN-SPG 3/16X5/8 S-HHC 1/4-20X1										
		S-	2									
3			2									
,)		S-HHC 5/16-18X1-1/2 WASHER-1/4 FLAT USS										
7	W	ASHER-3/8 LOCK INT TOOTH										
)		RING-RTNG 1										
>			2									
,)		PII	2									
2		WA	1									
2			1									
2			BOLT-STRIPPER 1/4X1/2 ECC-BRK SHORT									
7				_ 1-1/8" BLK		2						
THERWISE	SPECIFIED:			, O DEIX								
LS S ±0.01 S ±0.005 ±1°				ALLEY								
ND SHARP ED	GES .015 MAX	2001 South Hwy. 61, Lake City, MN 55041-9555, U.S.A. TITLE:										
	LED HOLE DIA.	TRK-DRUM/625SS STD CH										
	SIZE F82150A1											
-	04/19/2019	В	MATL:		o cific d							
) R.			E: 1:16	Material <not sp<br="">WEIGHT: 65.88</not>	SHEET 2 C	F ٦						
••••												

